



GRAVITY CAST PVT. LTD.
GRAVITY GROUP OF COMPANIES

Material - UNS J93404

Standard Specification for Castings, Austenitic-Ferritic (Duplex) Stainless Steel, for Pressure-Containing Parts

Group - Ferrous Stainless Steel Alloys

Sub Group - UNS Austenitic-Ferritic (Duplex) Stainless Steel, for Pressure-Containing Parts

Application - Intended for Valve, Pump, General Engineering, Automotive and Other Industries

Grade Belongs to the Industry - Casting

| Chemical Composition | | | Heat Treatment | |
|----------------------|------|-----------------|---|--|
| Carbon | C % | 0.030 max. | Solution Annealing | |
| Silicon | Si % | 1.000 max. | | |
| Manganese | Mn % | 1.500 max. | | |
| Phosphorus | P % | 0.040 max. | | |
| Sulphur | S % | 0.040 max. | | |
| Chromium | Cr % | 24.000 - 26.000 | | |
| Nickel | Ni % | 6.000 - 8.000 | | |
| Molybdenum | Mo % | 4.000 - 5.000 | | |
| Nitrogen | N % | 0.100 - 0.300 | | |
| Iron | Fe % | Balance | | |
| - | - | - | Mechanical Properties Tensile Strength in Mpa 690 min. Yield Strength in Mpa 515 min. Elongation in % 18 min. Reduction of Area in % - Hardness in BHN - Impact in Joule - | |
| - | - | - | | |
| - | - | - | | |
| - | - | - | | |
| - | - | - | | |
| - | - | - | | |
| - | - | - | | |
| - | - | - | | |

| Cross Reference Table | | | |
|-----------------------|----------|----------------|------------------------------|
| Material | Standard | Country | Grade Belong to the Industry |
| 1.4469 | EN | European Union | 0 |
| GX2CrNiMoN26-7-4 | DIN | Germany | Casting |
| GX2CrNiMoN25-7-4 | DIN | Germany | Casting |
| GX2CrNiMoN26-7-4 | AFNOR NF | France | Casting |
| 1.4469 | EN | European Union | Casting |
| A995 5A | ASTM | USA | Casting |
| A890 5A | ASTM | USA | Casting |

Further any inquiry to discuss with Gravity Cast Pvt. Ltd. – Gravity Group of Companies team member Call on +918469160029, or email marketing@gravitycastindia.com

All information in our data sheets and website is indicative only and is not intended to be a substitute for the full specification from which it is extracted. It is intended to provide typical values to allow comparison between metal alloy option rather than a definitive statement of mechanical performance or suitability for a particular application as these will vary with temperature, product type and product application. It is presented apart from contractual obligations and does not constitute any guarantee of properties or of processing or application possibilities in individual cases. Our warranties and liabilities are stated exclusively in our terms of business.

ONE STOP SOLUTION FOR METAL PARTS